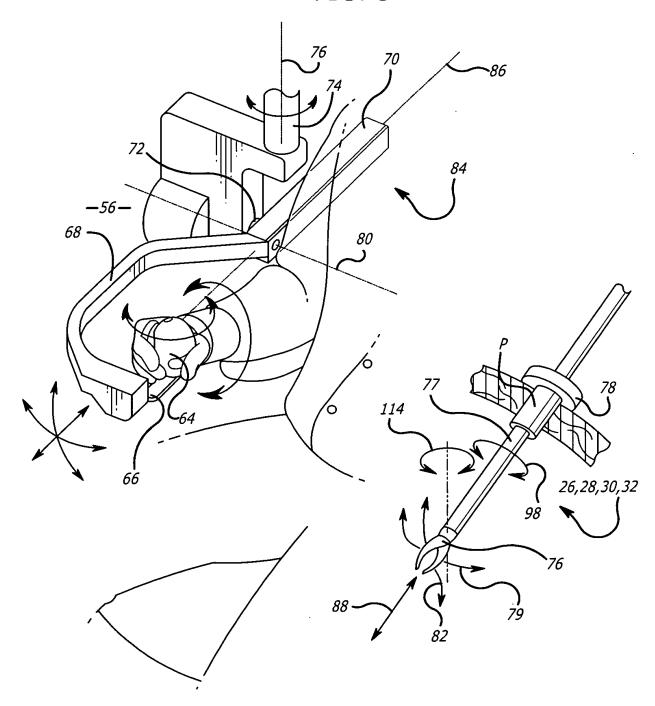
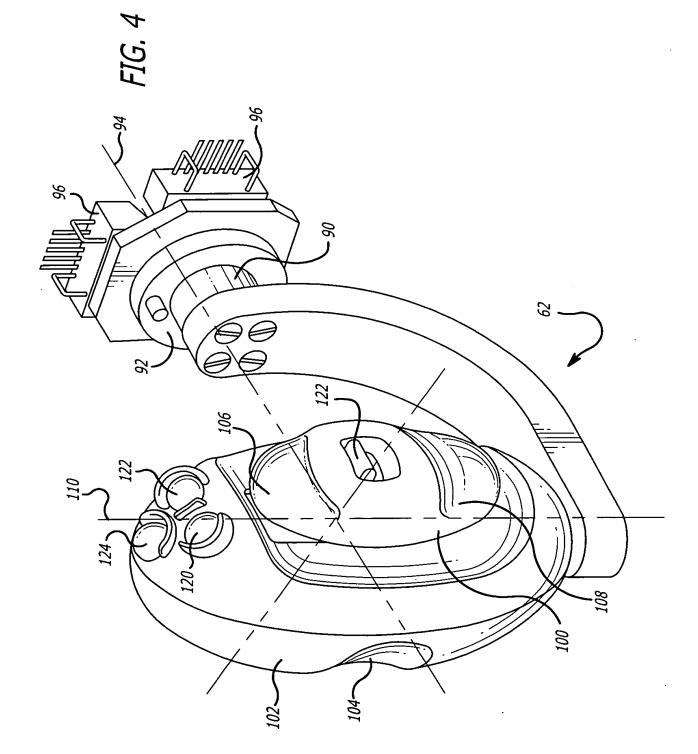
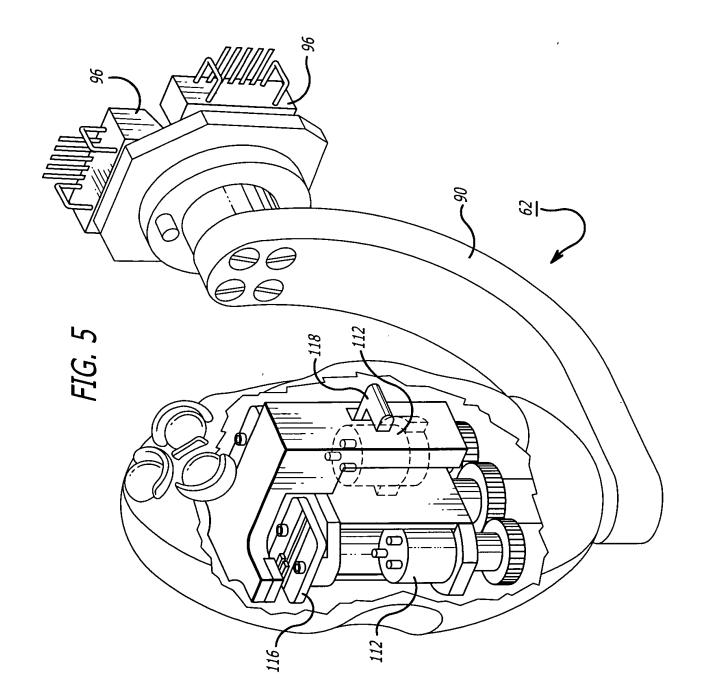
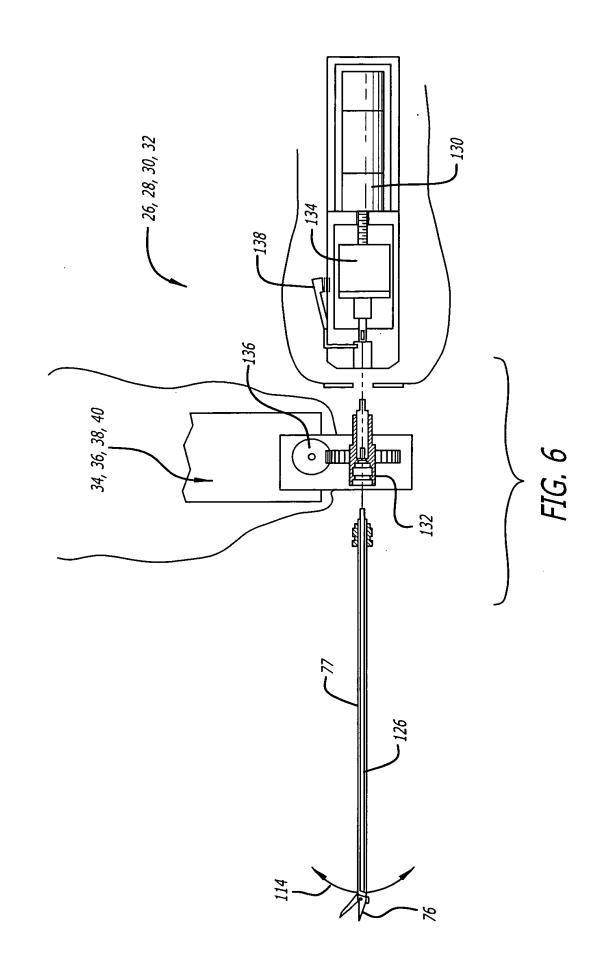


FIG. 3









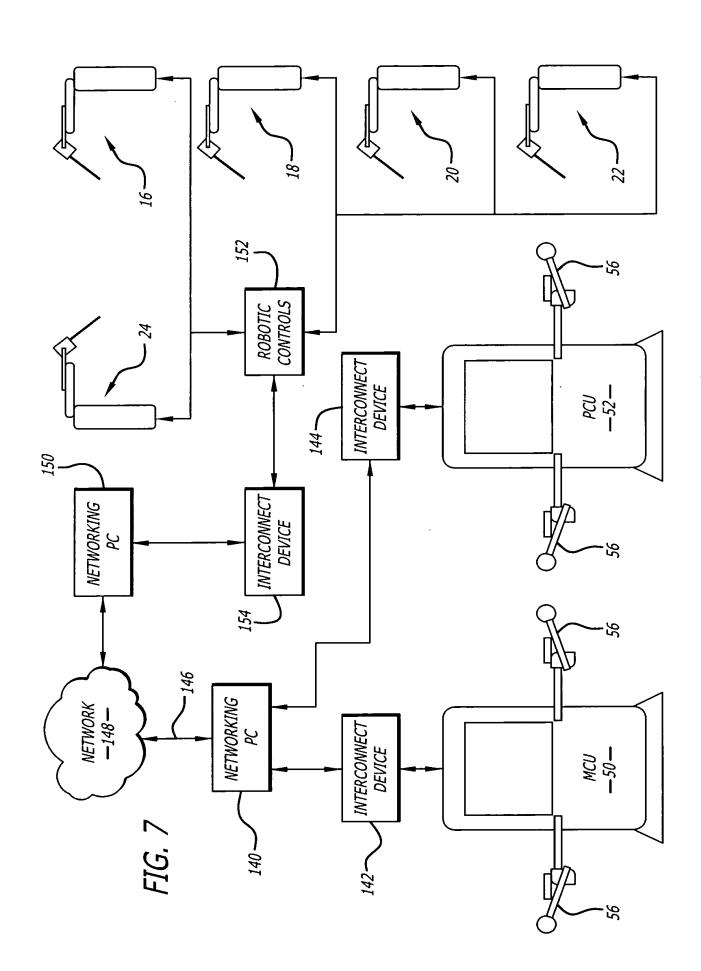
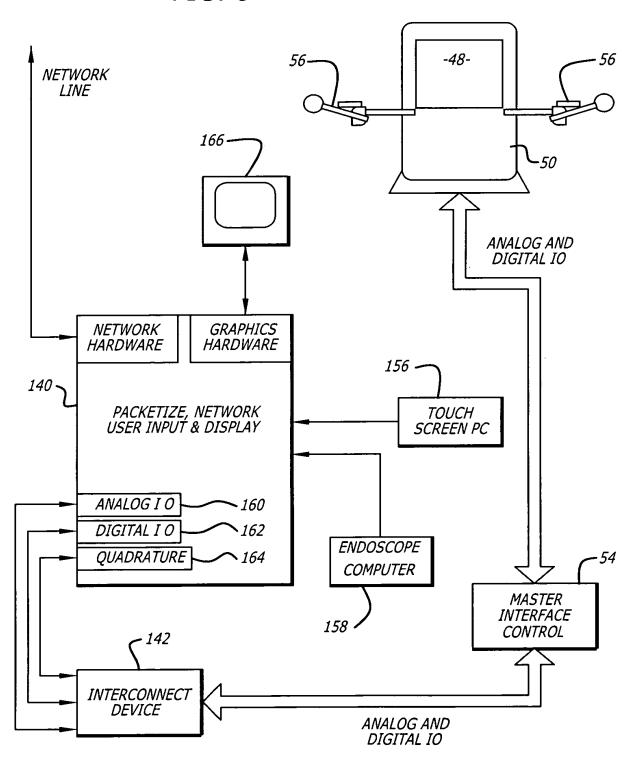


FIG. 8



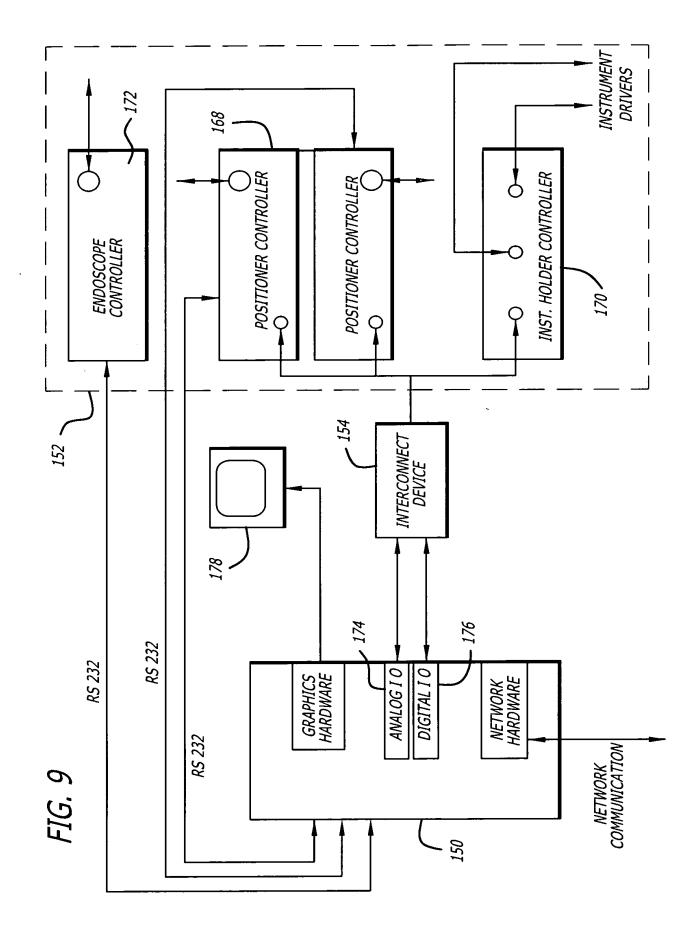
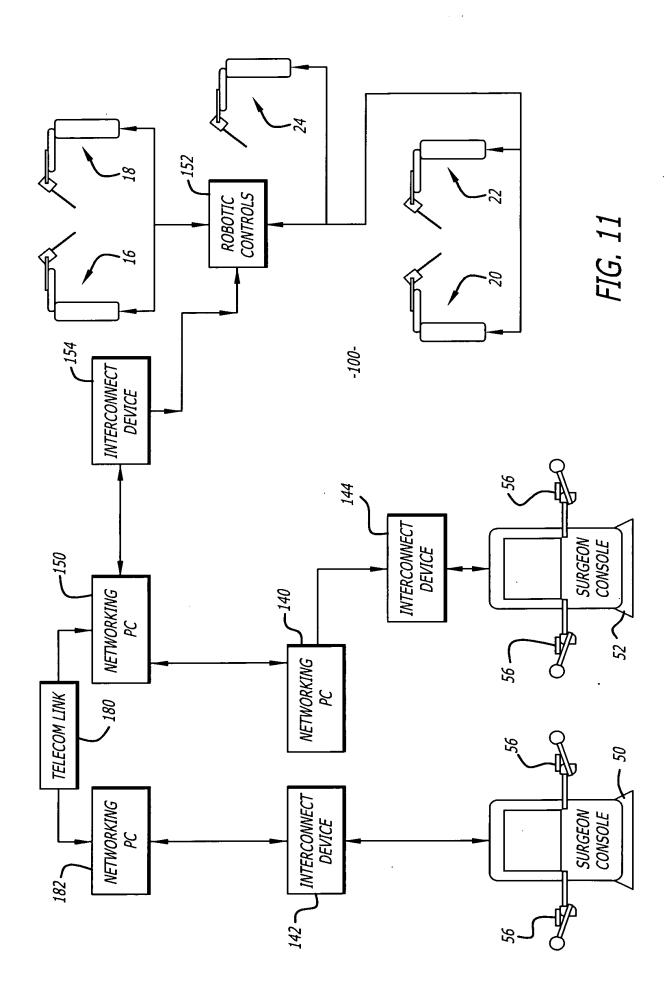
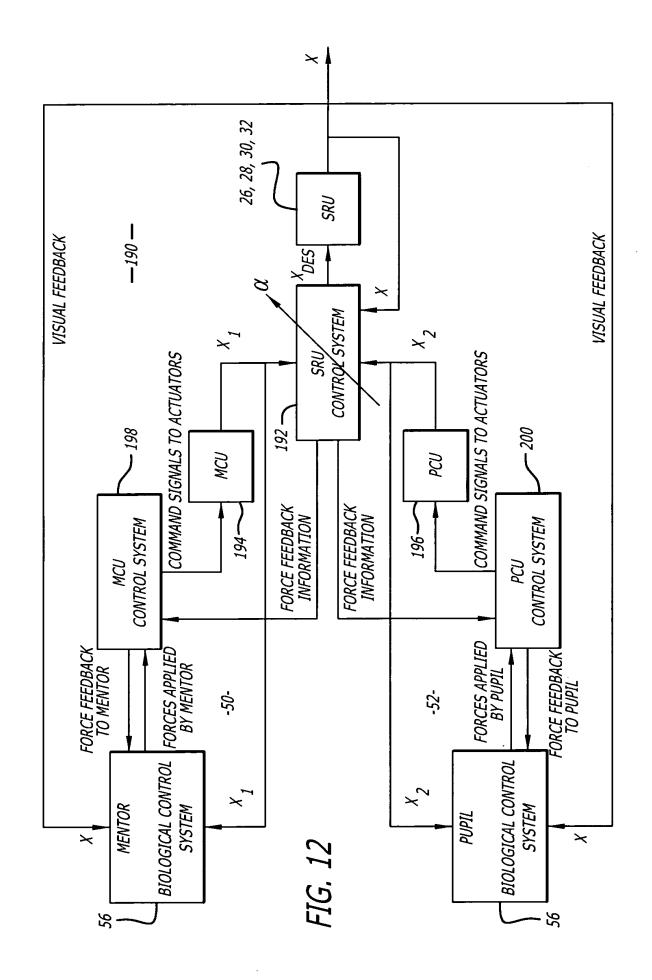


FIG. 10

SOURCE ID
DESTINATION ID
OPCODE
PRIORITY
SEQ #
TX RATE
RX RATE
RS232 ACK
RS232 POS
RS232 ID
RS232 MESS SZ
RS232 BUFFER
DATA
ROBOTIC
RS232
CS





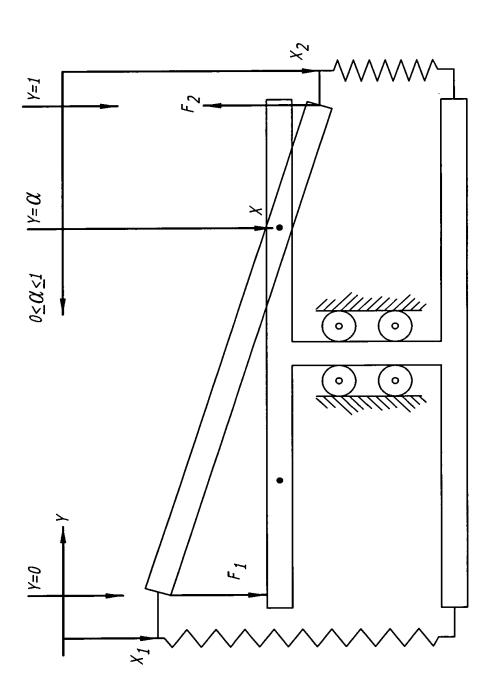


FIG. 13